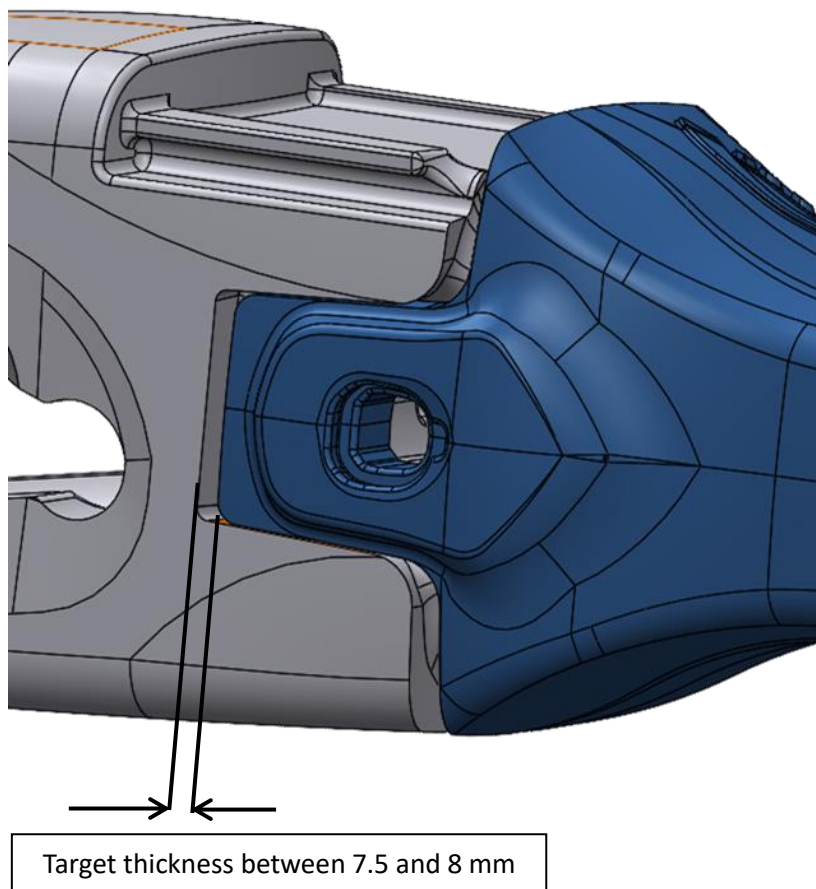


Instructions for reloading a RHINO fitting.

Purpose : to restore proper retention of the tooth on the adapter.

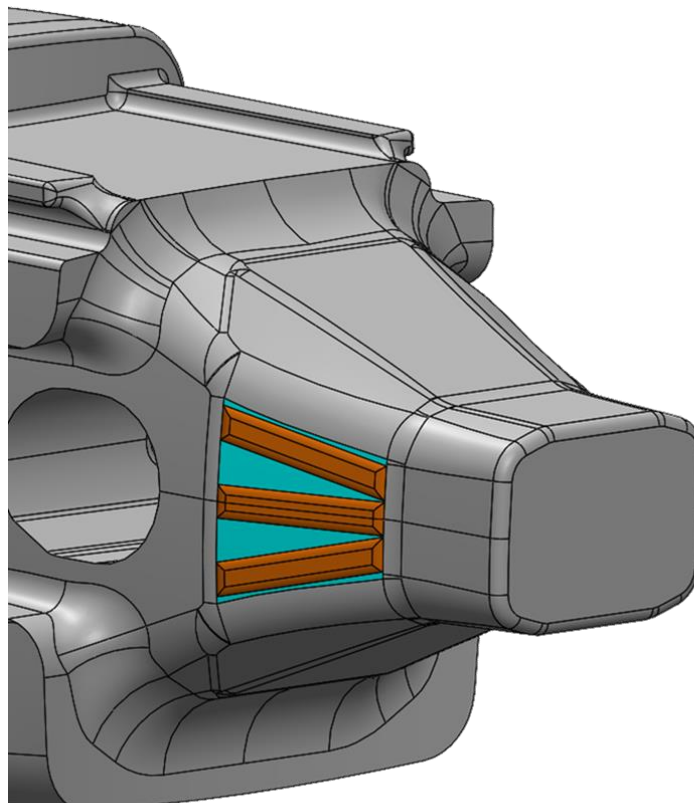
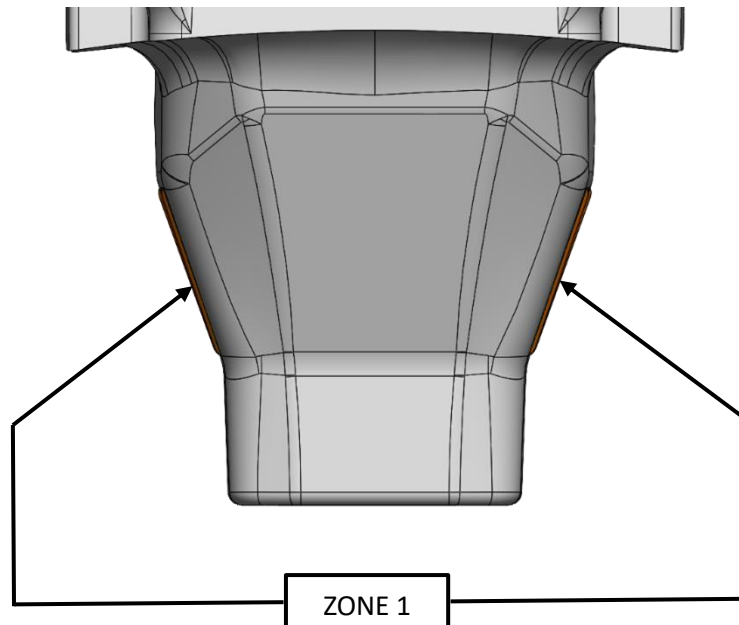
(Follow the general welding instructions in the appendix)

1. With a new tooth and a new locking devices, check the dimension behind the ears (locking tooth).
2. If less than 6 mm, plan to restore the fitting.

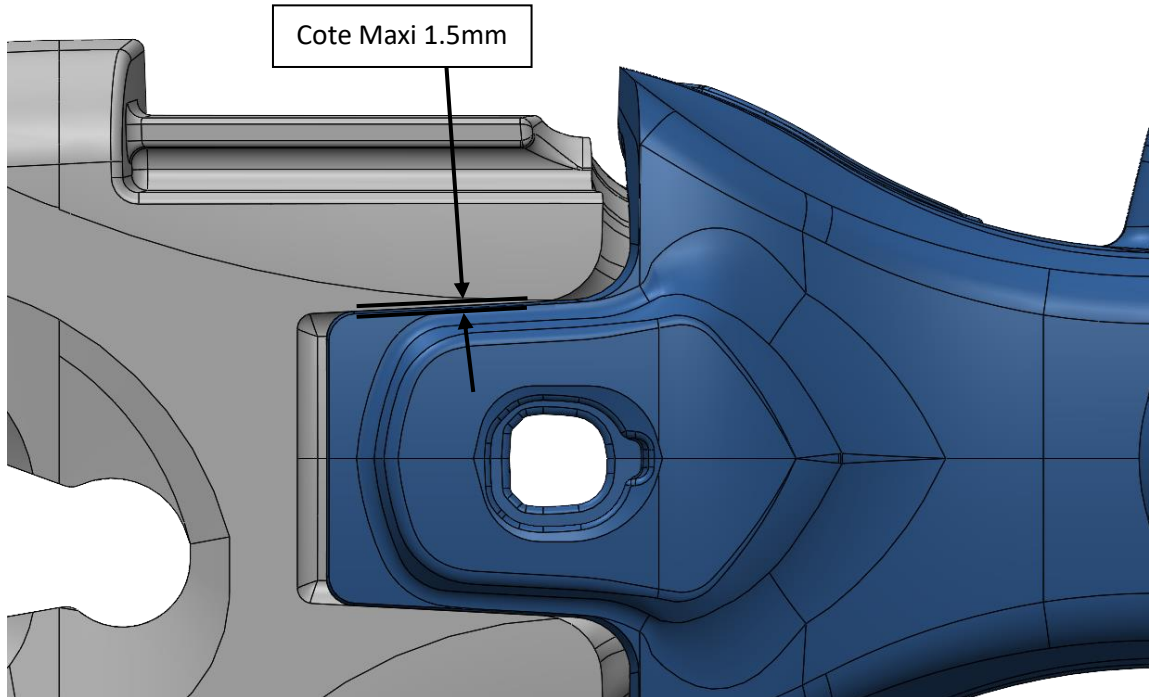


ZONE 1 (support surfaces) : Make weld beads as indicated to achieve a thickness of between 7.5 and 8 mm.

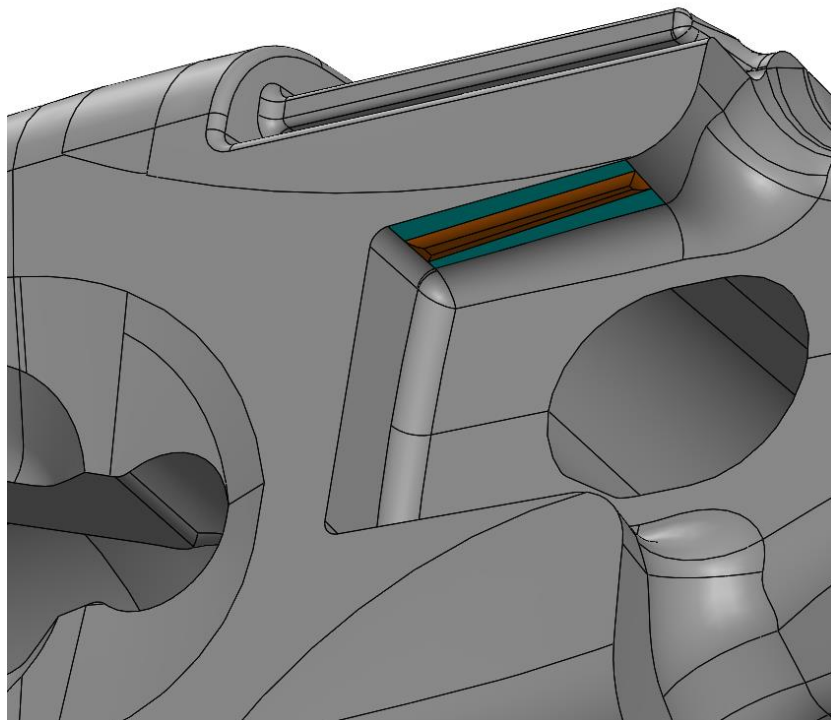
0.8 mm thick beads on each side allow the tooth to advance by 2.3 mm.



3. Once the restraint has been restored, check the play in the ears for the resumption of effort. If the play is greater than 1.5 mm, then reloading will be necessary..



4. **ZONE 2 (ears) :** Apply weld beads to the upper surfaces as shown in order to reduce play and ensure that the tooth can be fitted.



5. **ZONE 3 (nose square) :** If the tip of the adapter is dull or shows significant signs of wear, reload the area to reduce play and ensure that the tooth can be mounted. This will ensure optimal stress recovery.

