

## FASTKEY® pins Installation and Removal, FASTKEY® Range.

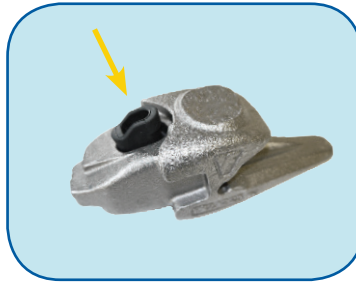
### Assembly Instructions



**Equipment :** Use a hammer and the proper removal tool suitable for the FASTKEY® teeth size you will assembly . Always work safely and wear your safety equipment (hard hat, steel-toed shoes, gloves, safety glasses). Keep bystanders out of the way.



**Cleaning :** Clean up the pin retainer housing and the adapter nose to make sure the pin retainer will properly fit in its housing.



**Pin retainer Installation :** Insert the pin retainer in the right direction into the pin retainer housing.



**Tooth assembly :** Install FASTKEY® tooth on the adapter nose. Do not hesitate to hit the tooth with a hammer to properly fit the tooth on the adapter nose.



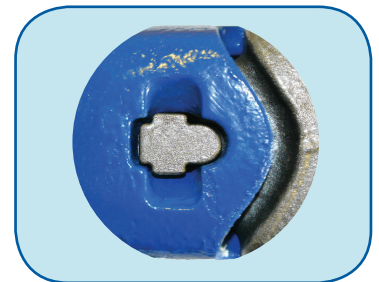
**Pin Installation :** Once the tooth is properly fitted on the adapter, get the Fastkey pin into the pin retainer. Make sure to respect the pin direction.



**Pin Installation:** You can insert manually the pin into the pin retainer respecting the pin direction as shown on the above picture.



**Pin Insertion :** Use a hammer to hit the pin until it is fully inserted into the pin retainer.



**Pin positioning :** The pin is correctly installed when inserted at 2/3 mm below the tooth.

### Disassembly Instructions



**Equipment :** Use a hammer and the proper removal tool suitable for the FASTKEY® teeth size you will disassembly . Always work safely and wear your safety equipment (hard hat, steel-toed shoes, gloves, safety glasses). Keep bystanders out of the way.



**Removal tool positioning :** Place the removal tool into the tooth hole located under the tooth. Use a hammer to get the pin out.



**Tooth removal:** Once the pin has been removed, get out the worn out tooth and pin retainer.



**Cleaning :** Clean up the adapter nose and the pin retainer housing, Throw away the locking advices. Use a new pin and a new pin retainer to install a new tooth.